



# 70DIAC ECOCENTRIC INKS

### PRODUCT INFORMATION BULLETIN

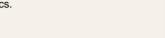
# Libra™ Additives

### RECOMMENDED PARAMETERS



# **Fabric Types**

100% Cotton, blends or synthetic



# **HIGHLIGHTS**



# Mesh

Count: N/A Tension: N/A

### Squeegee

N/A

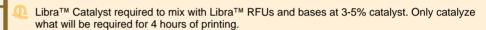
Profile: N/A Stroke: N/A Angle: N/A

**Stencil** 

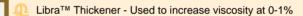
# PRINTING TIPS

Test all prints for print durability before starting the production run

Range of additives designed to tailor an ink to individual requirements







Libra™ Viscosity Reducer - Used to decrease viscosity at 0-5%

Libra™ Matte Additive - Used to give additional matte effect at 0.1-0.5%



# Flash & Cure

Standard Emulsion Off Contact: N/A

Emulsion Over Mesh: N/A

Flash: N/A Cure: N/A



### **Pigment Loading**

## **Libra™ Additives**



### Storage

Store in sealed containers 12 months from manufacture >40°F (5°C)

<77°F(25°C)



### Clean Up

Standard plastisol cleaners

# **COMPLIANCE**

Non-PVC, non-phthalate

Visit www.avient.com/products/screen-printing-inks/zodiac-libra for more information



# **Health & Safety**



# **PRECAUTIONS**

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT SPECIALTY

V1,00 (Modified: 09/01/2021)

